



# Parts Manual

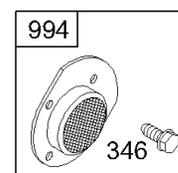
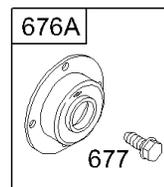
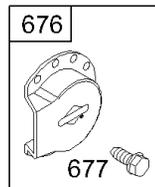
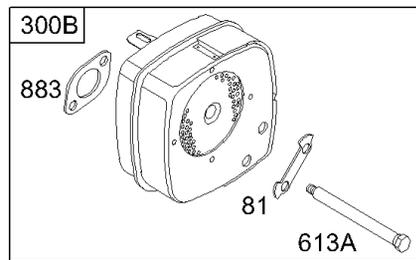
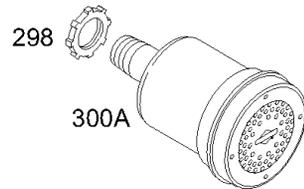
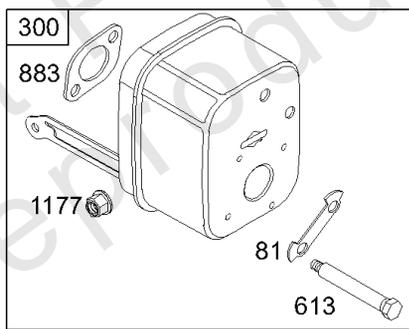
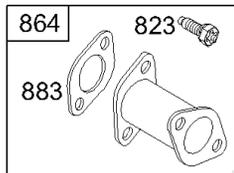
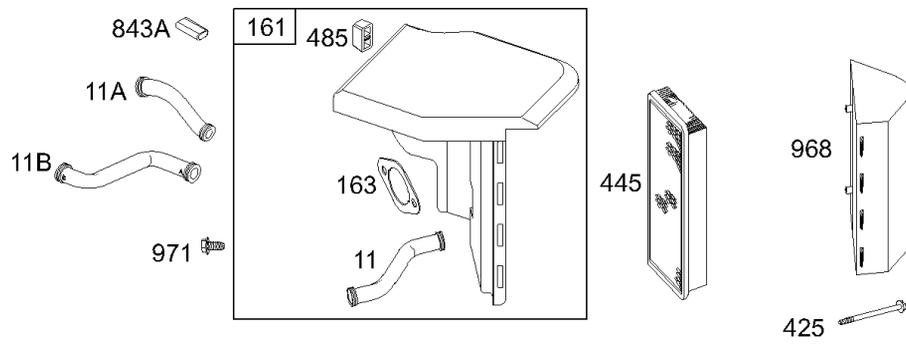
Mfg. No: 197412-1142-E1



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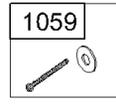
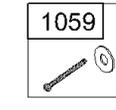
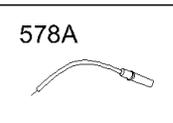
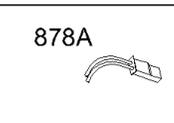
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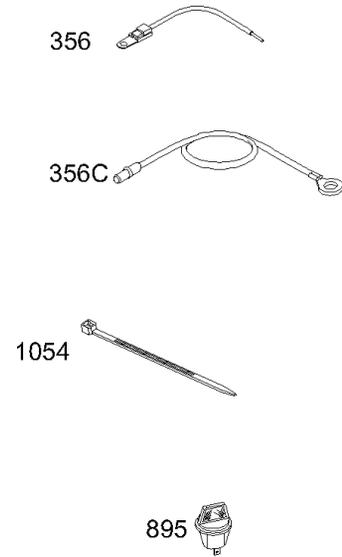
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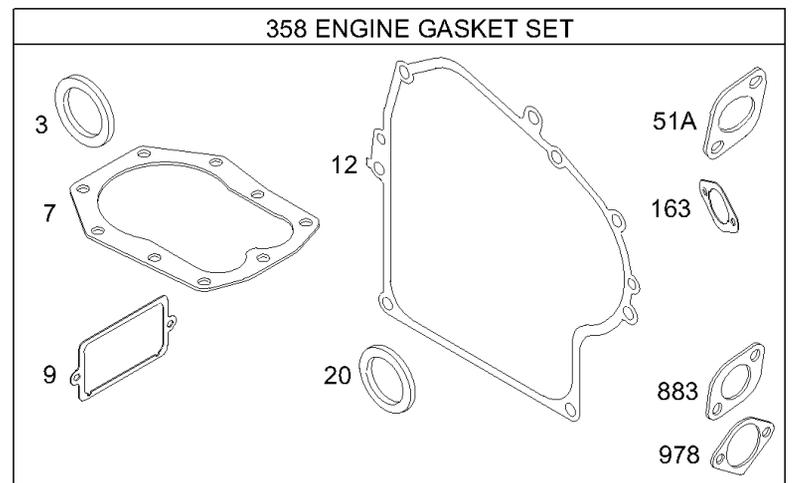
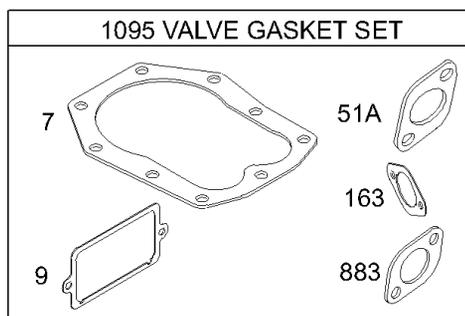
## Air Cleaner Group, Muffler

REF NO	PART NO	QTY	DESCRIPTION
11	691907		TUBE, Breather -Used After Code Date 95040200
11A	691899		TUBE, Breather -Used After Code Date 95010100 -Used Before Code Date 95040300
11B	281426		TUBE, Breather -Used Before Code Date 95010200
81	691729		LOCK, Muffler Screw
161	498544		BASE-AIR CLEANER
163	692277		GASKET-AIR CLEANER -(Air Cleaner)
298	690453		LOCKNUT -(Muffler and Elbow)
300	497141		MUFFLER -(Super Lo Tone)
300A	692025		MUFFLER -(Round Lo Tone)
300B	691951		MUFFLER -(Lo Tone)
346	690661		SCREW -(Spark Arrestor)
425	691671		SCREW -(Air Cleaner Cover)
445	691643		FILTER, A/C Cartridge
485	692295		KNOB, Air Cleaner Cover -(Air Cleaner)
613	691351		SCREW -(Muffler) (Super Lo Tone)
613A	691632		SCREW -(Muffler) (Lo Tone)
676	393757		DEFLECTOR, Muffler -(Side Outlet)
676A	395700		DEFLECTOR, Muffler -(Direct Outlet) (Direct Out)
677	690661		SCREW -(Muffler Deflector)
823	695974		SCREW -(Muffler Adapter)
843A	691895		SLEEVE, Lever -(Air Cleaner Base)
864	497140		MANIFOLD, Exhaust
883	697815		GASKET, Exhaust
968	691925		COVER, Air Cleaner
971	691003		SCREW -(Air Cleaner Base to Carburetor/Throttle Body)
994	399541		ARRESTOR, Spark
1177	691105		LOCKNUT -(Muffler)

DC ONLY	DUAL CIRCUIT
SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY
474 877 	474A 877A 
1059 	1059 
578A 	878A 

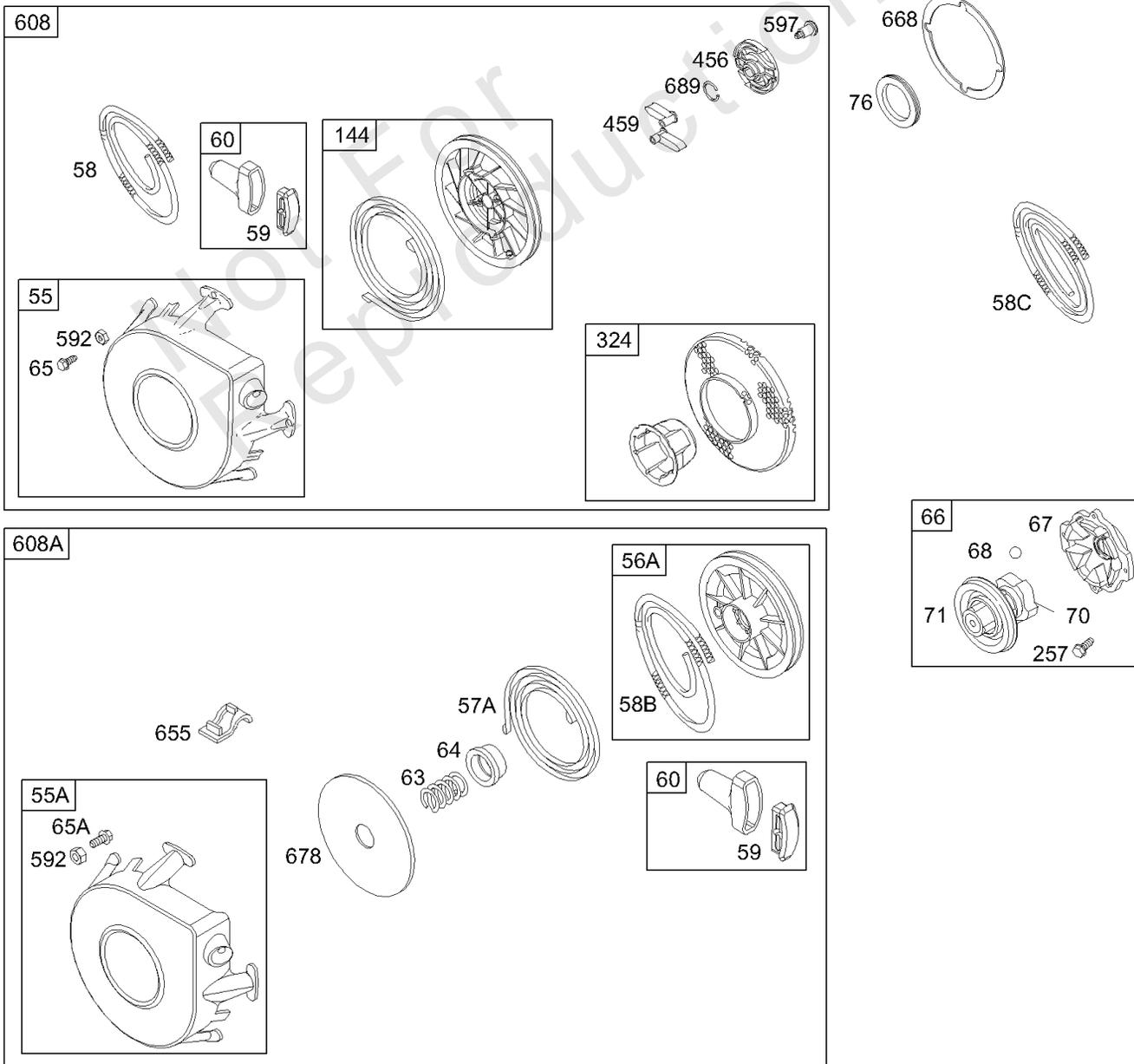
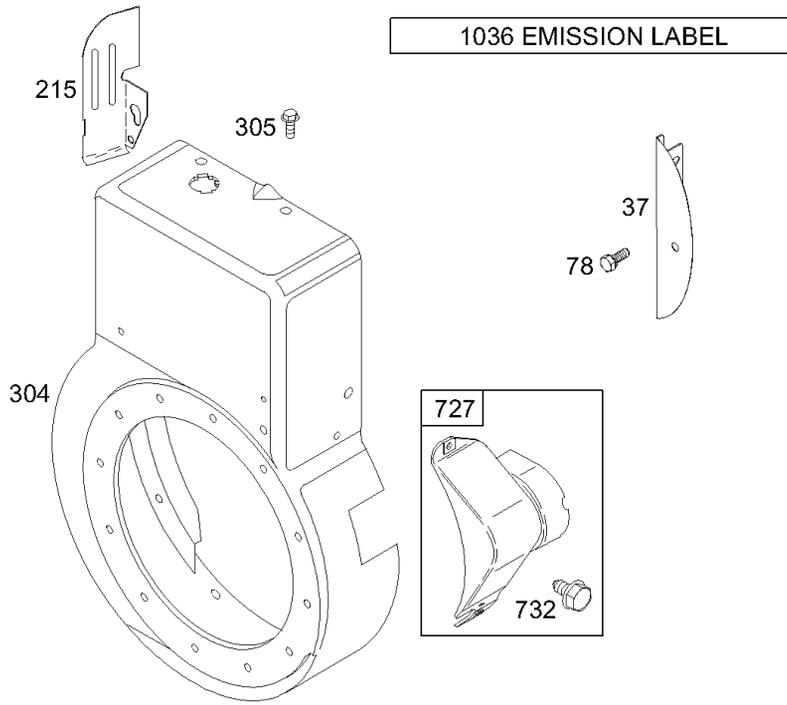


NOTE: All stators use a No. 1119 mounting screw. 



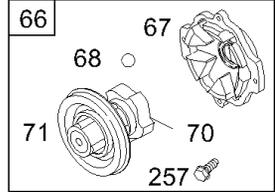
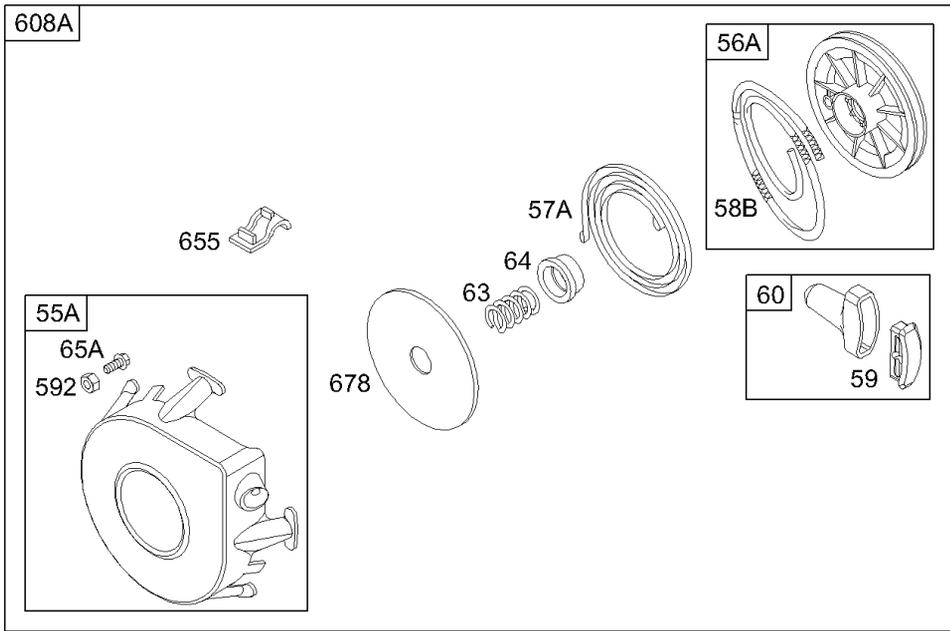
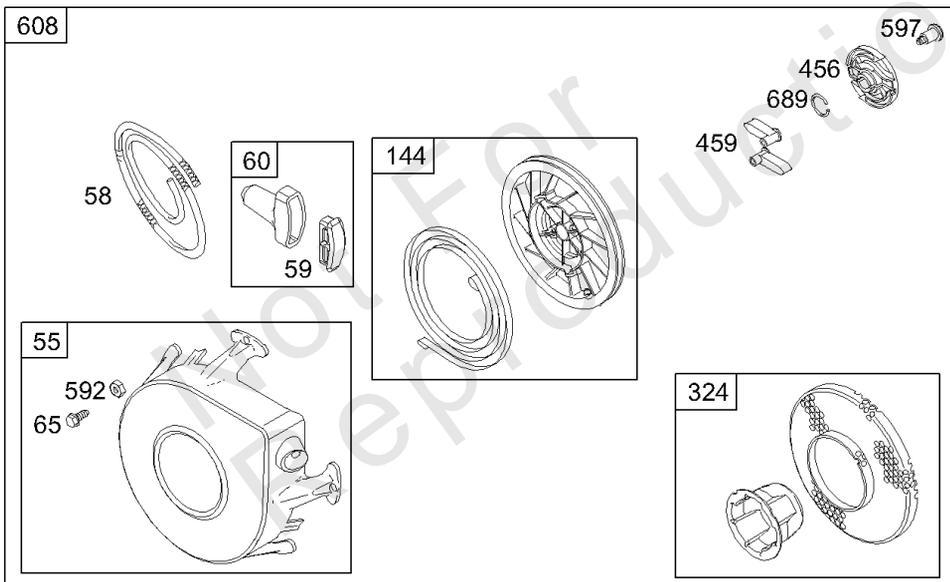
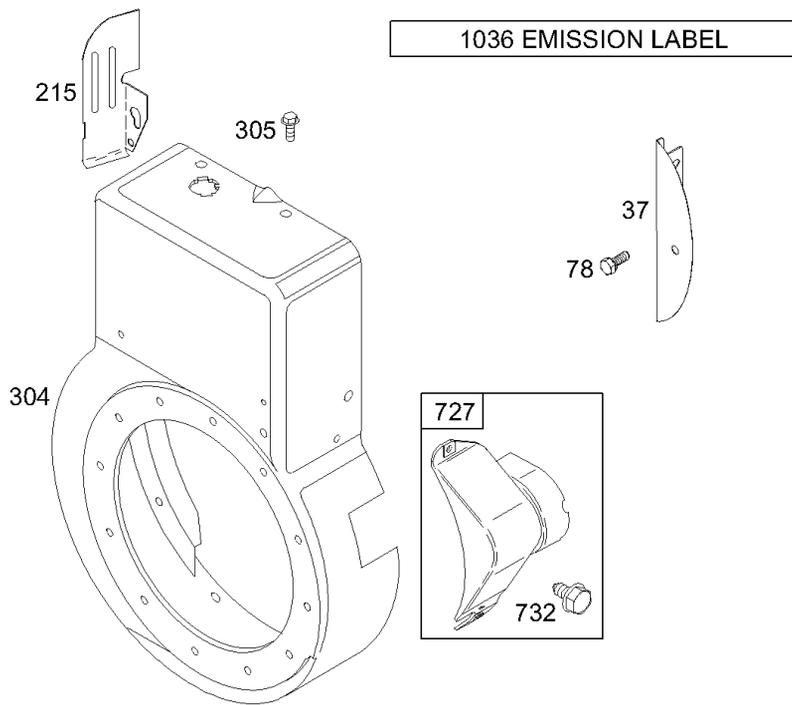
## Alternators-Engine/Valve Gasket Kits

REF NO	PART NO	QTY	DESCRIPTION
3	391086S		SEAL, Oil -(Magneto Side)
7	272163S		GASKET, Cylinder Head
9	27803S		GASKET, Breather
12	692221		GASKET, Crankcase -(.015)(Standard)
12	27876		GASKET, Crankcase -(.005)
12	27877		GASKET, Crankcase -(.009)
20	391086S		SEAL, Oil -(PTO Side)
51A	691885		GASKET-INTAKE -(Intake Manifold To Cylinder)
163	692277		GASKET-AIR CLEANER -(Air Cleaner)
356	691408		WIRE, Stop -(Jumper Wire)
356C	692149		WIRE, Stop
358	497070		GASKET SET, Engine
474	696578		ALTERNATOR -(DC Only)
474A	696459		ALTERNATOR -(Dual Circuit)
578A	692306		WIRE ASSEMBLY
877	393814		WIRE/CONNECTOR, Alternator -(DC Only)
877A	393456		WIRE/CONNECTOR, Alternator -(Dual Circuit)
878A	691237		HARNESS, Alternator
883	697815		GASKET, Exhaust
895	692309		SWITCH, Rotary
978	273326S		GASKET-OIL GARD
1054	280275		TIE, Cable
1059	698516		KIT, Screw/Washer
1095	498534		GASKET SET, Valve
1119	691183		SCREW -(Alternator)



## Blower Housing/Shrouds, Rewind

REF NO	PART NO	QTY	DESCRIPTION
37	690411		GUARD, Flywheel
55	693904		HOUSING, Rewind Starter -Used After Code Date 99022800
55A	393576		HOUSING, Rewind Starter -Used Before Code Date 99030100
56A	295871		PULLEY, Starter -Used Before Code Date 99030100
57A	490179		SPRING-REWIND STR -Used Before Code Date 99030100
58	692188		ROPE, Starter -(63 )(Cut to Required Length)
58B	695002		ROPE, Starter -(99 )(Cut to Required Length)
58C	693389		ROPE, Starter -(Cut To Required Length) (70 )
59	490653		INSERT, Grip
60	490652		GRIP-STARTER ROPE
63	690547		SPRING, Ratchet -Used Before Code Date 99030100
64	691920		ADAPTER, Ratchet Spring -Used Before Code Date 99030100
65	690759		SCREW -(Rewind Starter)
65A	690837		SCREW -(Rewind Starter)
66	399671		CLUTCH-STARTER -Used Before Code Date 99030100
67	394897		HOUSING, Clutch -Used Before Code Date 99030100
68	691604		BALL, Clutch -Used Before Code Date 99030100
70	691945		RATCHET-CLUTCH -Used Before Code Date 99030100
71	691359		COVER, Ratchet -Used Before Code Date 99030100
76	68238		SEAL, Ratchet -Used Before Code Date 99030100
78	690364		SCREW -(Flywheel Guard)
144	697843		PULLEY/SPRING ASSEMBLY
215	691170		GUIDE, Air
257	691660		SCREW -(Starter Clutch)
304	491596		HOUSING, Blower
305	692198		SCREW -(Blower Housing)
324	695160		SCREEN/CUP ASSEMBLY -Used After Code Date 99022800
456	692299		PLATE-PAWL FRICTION -Used After Code Date 99022800
459	281505S		PAWL-RATCHET -Used After Code Date 99022800
592	690800		NUT -(Rewind Starter)
597	691696		SCREW -(Pawl Friction Plate) -Used After Code Date 99022800
608	693900		STARTER, Rewind -Used After Code Date 99022800



## Blower Housing/Shrouds, Rewind

REF NO	PART NO	QTY	DESCRIPTION
608A	390391		STARTER, Rewind -Used Before Code Date 99030100
655	691734		ANCHOR-REWIND SPRING -Used Before Code Date 99030100
668	690500		SPACER -Used Before Code Date 99030100
678	490817		SPACER-REWIND -(Rewind) -Used Before Code Date 99030100
689	691855		SPRING-FRICTION -Used After Code Date 99022800
727	395405		COVER, Starter Drive
732	691097		SCREW -(Starter Drive Cover)
1036	695696		LABEL, Emissions -Used After Code Date 00063000 -Used Before Code Date 01073100
1036	694988		LABEL, Emissions -Used After Code Date 99093000 -Used Before Code Date 00070100
1036	499354		LABEL, Emissions -Used After Code Date 97052500 -Used Before Code Date 99010100
1036	499353		LABEL, Emissions -Used Before Code Date 97052600
1036	694313		LABEL, Emissions -Used After Code Date 98123100 -Used Before Code Date 99100100
1036	696768		LABEL, Emissions -Used After Code Date 01073000

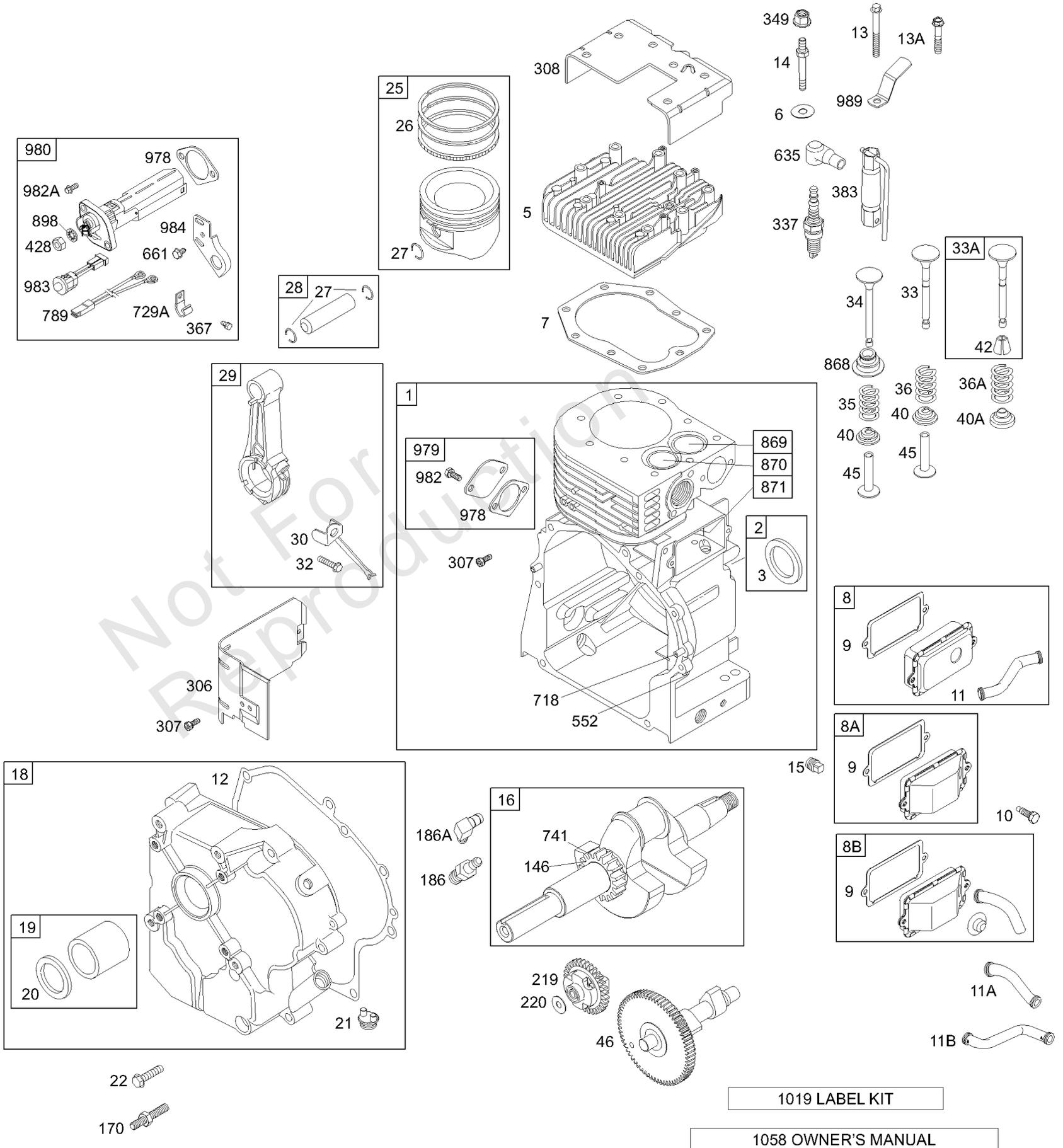


## Cam-Crankshaft-Crankcase Cover/Sump, Cylinder Group-Head-Piston Group, Valves-

REF NO	PART NO	QTY	DESCRIPTION
1	495656		CYLINDER ASSEMBLY -(Includes Oil Gard Cover)
2	495657		KIT, Bushing/Seal -(Magneto Side)
3	391086S		SEAL, Oil -(Magneto Side)
5	691715		HEAD, Cylinder
6	691261		WASHER -(Cylinder Head)
7	272163S		GASKET, Cylinder Head
8	498038		BREATHER ASSEMBLY -Used After Code Date 95040200
8A	495736		BREATHER ASSEMBLY -Used After Code Date 95010100 -Used Before Code Date 95040300
8B	497710		BREATHER ASSEMBLY -Used Before Code Date 95010200
9	27803S		GASKET, Breather
10	691666		SCREW -(Breather Assembly)
11	691907		TUBE, Breather -Used After Code Date 95040200
11A	691899		TUBE, Breather -Used After Code Date 95010100 -Used Before Code Date 95040300
11B	281426		TUBE, Breather -Used Before Code Date 95010200
12	27877		GASKET, Crankcase -(.009)
12	692221		GASKET, Crankcase -(.015)(Standard)
12	27876		GASKET, Crankcase -(.005)
13	691651		SCREW -(Cylinder Head)
13A	690904		SCREW -(Cylinder Head)
14	691109		STUD -(Cylinder Head) (Used In Position 1)
15	690289		PLUG, Oil Drain -(Magnetic)
15	690946		PLUG, Oil Drain -(Square Head)
16	495790		CRANKSHAFT
18	496984		COVER, Crankcase
19	295964		KIT, Bushing/Seal -(PTO Side)
20	391086S		SEAL, Oil -(PTO Side)
21	281658S		CAP-OIL FILL
22	691103		SCREW -(Crankcase Cover/Sump) (Used In Position 1)
22	693972		SCREW -(Crankcase Cover/Sump)
25	499961		PISTON ASSEMBLY -(.010 Oversize)
25	499962		PISTON ASSEMBLY -(.020 Oversize)
25	499963		PISTON ASSEMBLY -(.030 Oversize)

# Cam-Crankshaft-Crankcase Cover/Sump, Cylinder Group-Head-Piston Group, Valves-

Mfg. No: 197412-1142-E1



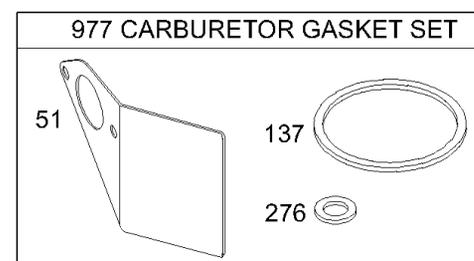
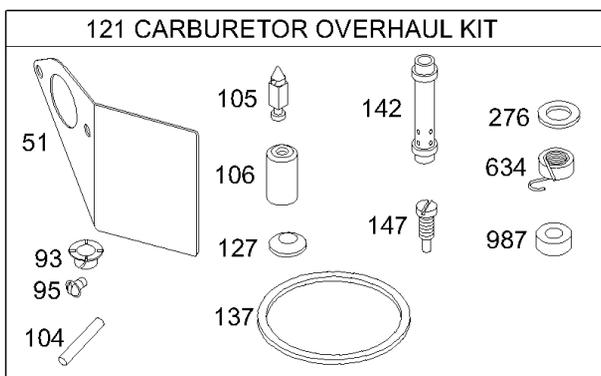
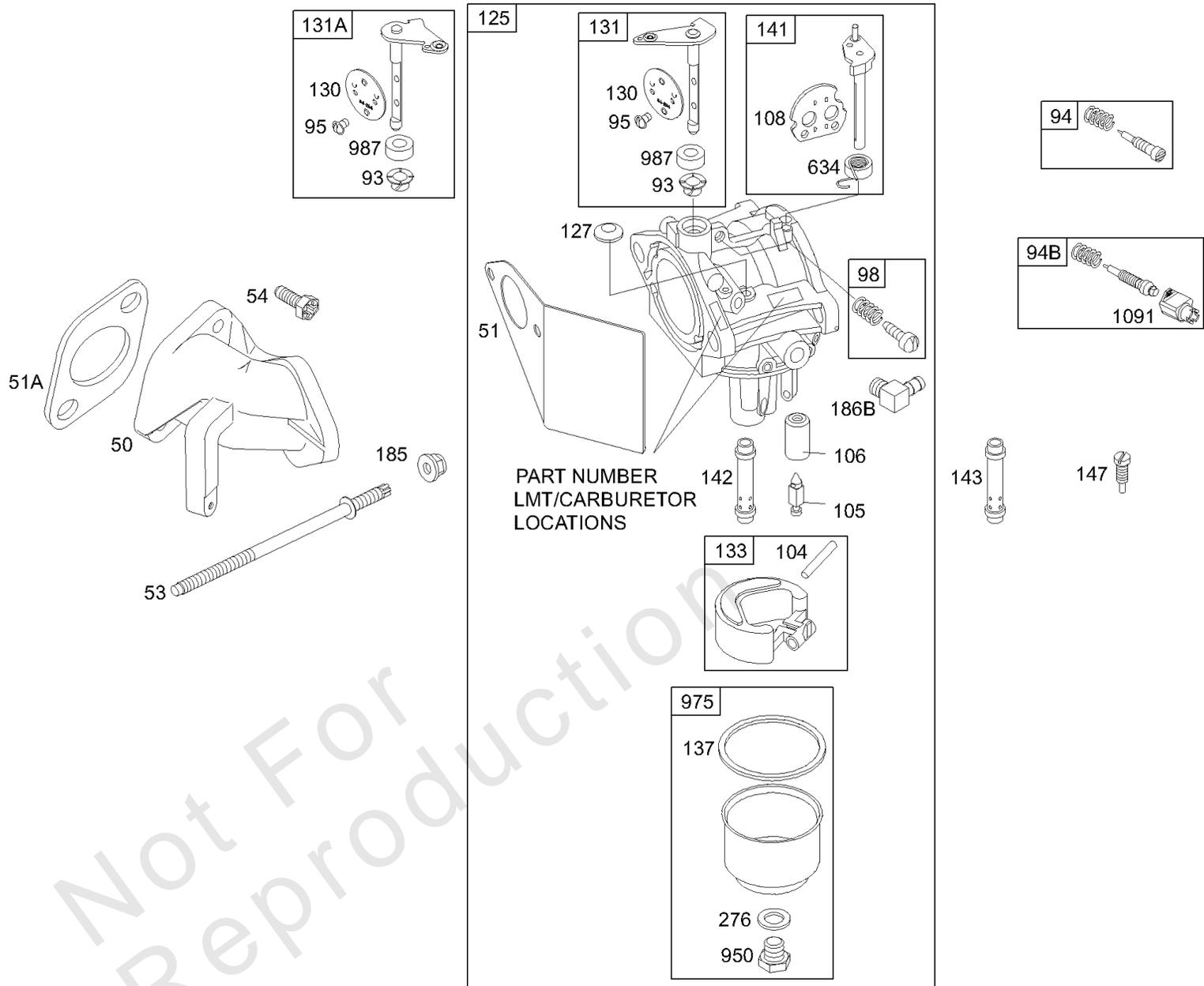
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REF NO	PART NO	QTY	DESCRIPTION
25	499960		PISTON ASSEMBLY -(Standard)
26	690014		SET, Ring -(Standard)
26	690015		SET, Ring -(.010 Oversize)
26	690016		SET, Ring -(.020 Oversize)
26	690017		SET, Ring -(.030 Oversize)
26	299743		SET, Ring -(Standard)(Chrome)
27	690975		LOCK, Piston Pin -Used After Code Date 96102700
27	691073		LOCK, Piston Pin -Used Before Code Date 96102800
28	499302		PIN, Piston -(Standard) -Used After Code Date 96102700
28	499303		PIN, Piston -(.005 Oversize) -Used After Code Date 96102700
28	295841		PIN, Piston -(.005 Oversize) -Used Before Code Date 96102800
29	390773		ROD, Connecting -(.020 Undersize)
29	390401		ROD, Connecting -(Standard)
30	691728		DIPPER, Connecting Rod
32	690352		SCREW -(Connecting Rod)
33	691287		VALVE, Exhaust
33A	691794		VALVE, Exhaust -Used Before Code Date 95041700
34	261055S		VALVE, Intake
35	691605		SPRING, Valve -(Intake)
36	691605		SPRING, Valve -(Exhaust) -Used After Code Date 95041600
36A	691957		SPRING, Valve -(Exhaust) -Used Before Code Date 95041700
40	690656		RETAINER, Valve -(Intake) -Used After Code Date 95041600
40A	691939		RETAINER-VALVE -(Exhaust) -Used Before Code Date 95041700
42	494553		KEEPER, Valve -(Exhaust) -Used Before Code Date 95041700
45	691793		TAPPET, Valve
46	691167		CAMSHAFT
146	690979		KEY, Woodruff
186	691764		CONNECTOR-HOSE -(Straight)
186A	691609		CONNECTOR, Hose -(90 Degree)



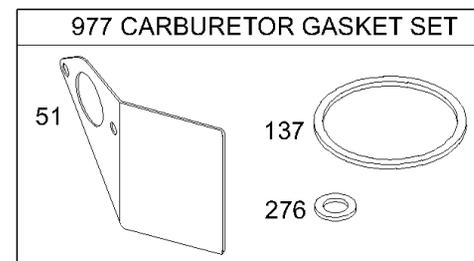
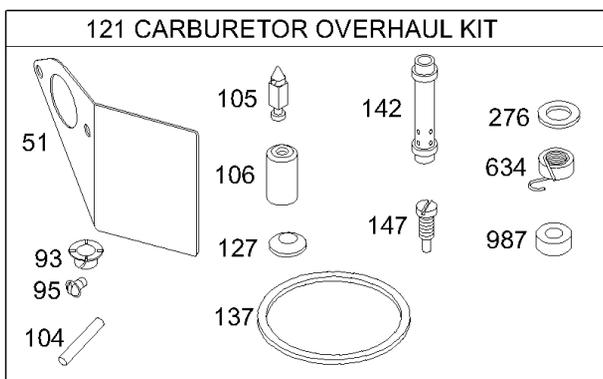
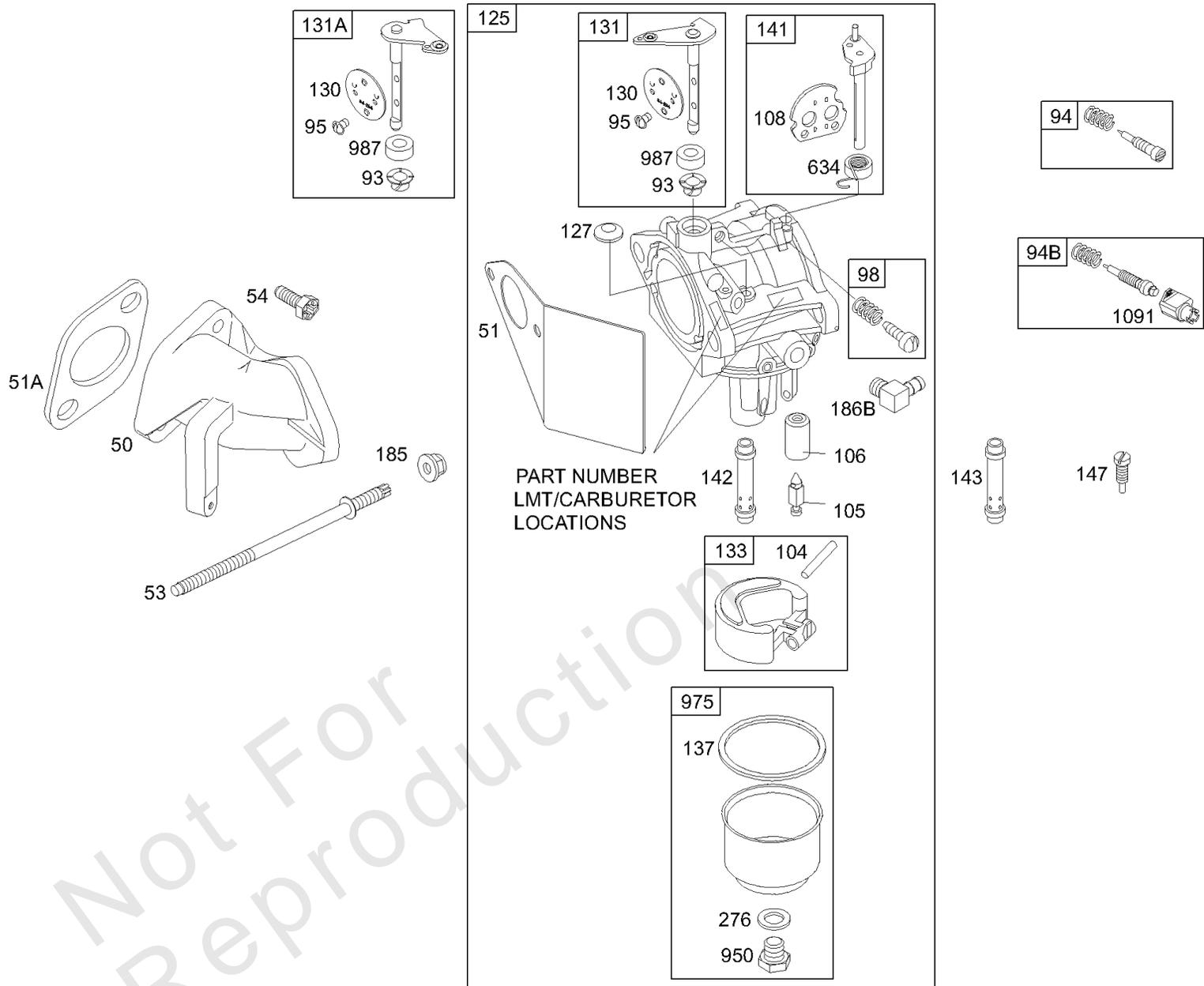
## Cam-Crankshaft-Crankcase Cover/Sump, Cylinder Group-Head-Piston Group, Valves-

REF NO	PART NO	QTY	DESCRIPTION
219	496786		GEAR-GOVERNOR
220	691724		WASHER -(Governor Gear)
306	496797		SHIELD-CYLINDER
307	691003		SCREW -(Cylinder Shield)
308	691201		COVER, Cylinder Head
337	492167S		PLUG, Spark
337	802592S		PLUG, Spark -(Resistor)
349	691105		LOCKNUT -(Cylinder Head Cover)
367	691058		SCREW -(Wire Clip)
383	89838S		WRENCH-SPARK PLUG
428	691612		NUT -(Oil GARD Kit)
552	491986		BUSHING, Governor Crank -(1/4 I.D.)
635	66538S		BOOT, Spark PLug
661	690661		SCREW -(Oil Gard Light Bracket)
718	690959		PIN, Locating
729A	690430		CLIP, Wire -(Oil GARD Kit)
741	691288		GEAR, Timing
789	398661		HARNESS, Wiring
868	692036		SEAL, Valve
869	691703		SEAT, Valve -(Intake)
870	691844		SEAT-VALVE -(Exhaust)
871	231218		BUSHING, Valve Guide -(Intake)
871	261961		BUSHING, Valve Guide -(Exhaust)
898	691077		WASHER -(Oil GARD Kit)
978	273326S		GASKET-OIL GARD
979	691382		COVER, Oil Guard
980	398182		KIT, Oil Guard
982	690351		SCREW -(Oil GARD) (Oil GARD Cover)
982A	690350		SCREW -(Oil GARD) (Oil GARD Kit)
983	398660		LIGHT, Indicator
984	692340		BRACKET, Oil Guard Light
1019	497156		KIT, Label
1058	274786		MANUAL, Operator's



## Carburetor Group

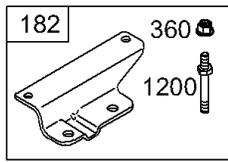
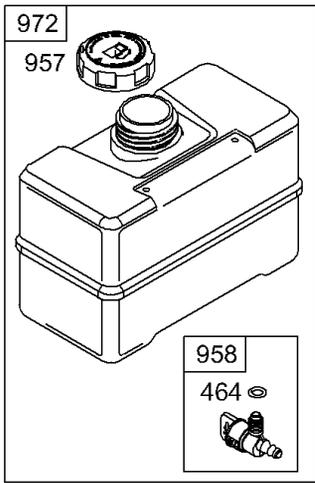
REF NO	PART NO	QTY	DESCRIPTION
50	691157		MANIFOLD, Intake
51	691886		GASKET, Intake -(Intake Manifold To Carburetor)
51A	691885		GASKET-INTAKE -(Intake Manifold To Cylinder)
53	691672		INSULATOR -(Carburetor)
54	690953		SCREW -(Intake Manifold)
93	690602		BUSHING, Throttle Shaft
94	494383		KIT, Idle Mixture -(Lmt 71,101,102,113,114,116)
94B	498836		KIT, Idle Mixture -(LMT 119)
95	691636		SCREW -(Throttle Valve)
98	495800		KIT, Idle Speed -(Idle Speed) (Lmt 54, 55, 91)
104	690525		PIN, Float Hinge
105	691782		VALVE, Float Needle
106	691780		SEAT, Inlet
108	692344		VALVE, Choke
121	497578		KIT, Carburetor Overhaul
125	497581		CARBURETOR -(LMT 115, 171)
125	498838		CARBURETOR -(LMT 119)
125	690117		CARBURETOR -(LMT 190 P/N 499455)
125	497038		CARBURETOR -(LMT 69, 103)
127	694524		PLUG, Welch
130	690468		VALVE, Throttle
131	693602		KIT, Throttle Shaft
131A	497042		KIT, Throttle Shaft -Used Before Code Date 94090100
133	494381		FLOAT, Carburetor
137	281165S		GASKET-FLOAT BOWL
141	497043		KIT, Choke Shaft
142	499094		NOZZLE, Carburetor -(LMT 115, 171)
142	690121		NOZZLE-CARBURETOR -(LMT 190 P/N 499455)
142	691430		NOZZLE, Carburetor -(LMT 119)
142	497196		NOZZLE, Carburetor -(LMT 69, 103, 115)
143	497660		NOZZLE, Carburetor -(High Altitude) (LMT 119)
143	499111		NOZZLE, Carburetor -(High Altitude) (LMT 115, 171)
143	690122		NOZZLE, Carburetor -(High Altitude) (LMT 190 P/N 499455)
143	497040		NOZZLE, Carburetor -(High Altitude) (LMT 69, 103, 115)
147	497472		JET, Pilot -(LMT 69, 103, 115, 119)
185	690958		NUT -(Air Cleaner Base)



## Carburetor Group

REF NO	PART NO	QTY	DESCRIPTION
186B	692317		CONNECTOR-HOSE -(90 Degree)
276	692255		WASHER, Sealing
634	690802		SPRING/SEAL ASSEMBLY
950	691657		SCREW -(Float Bowl)
975	495933		BOWL, Float -(Float Bowl)
977	497069		SET, Carburetor Gasket
987	691326		SEAL, Choke/Throttle Shaft
1091	691333		CAP, Limiter

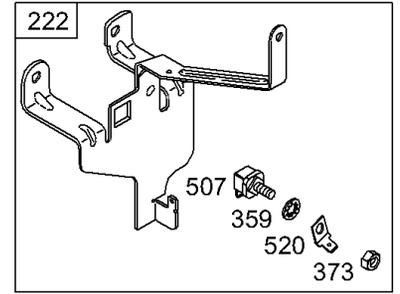
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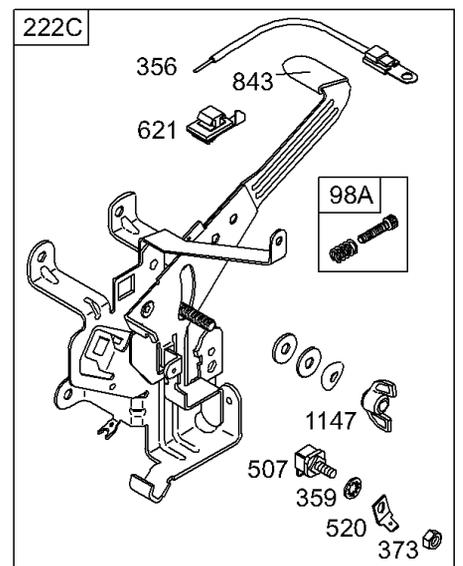
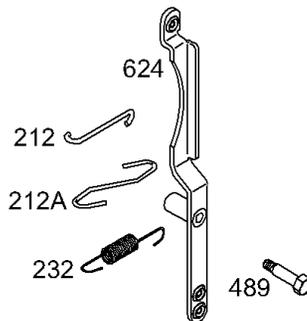
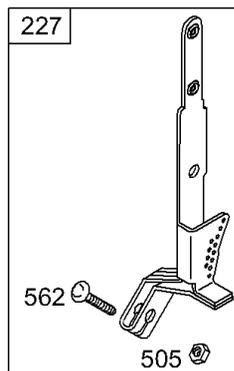
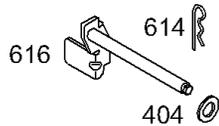
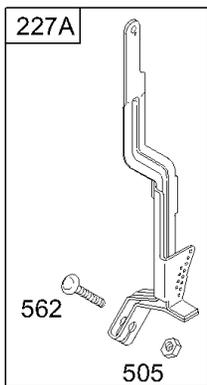
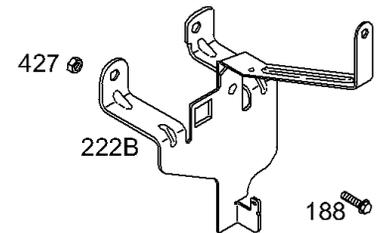
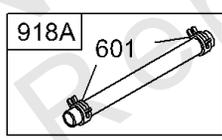
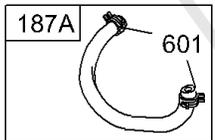
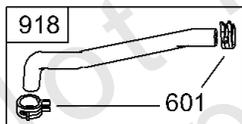
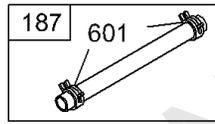
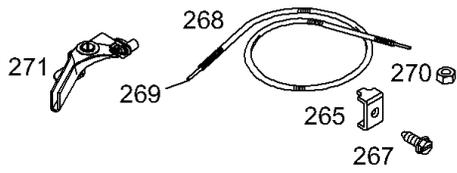
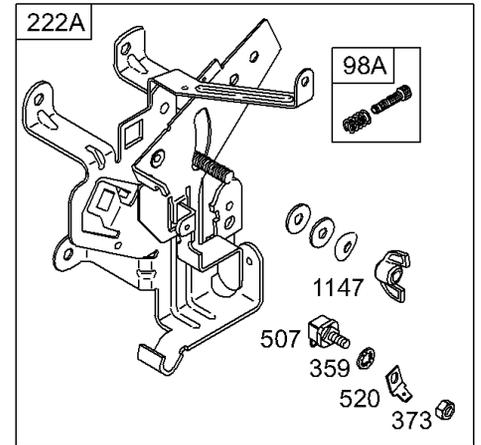
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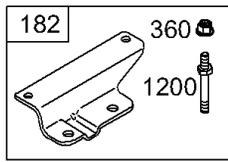
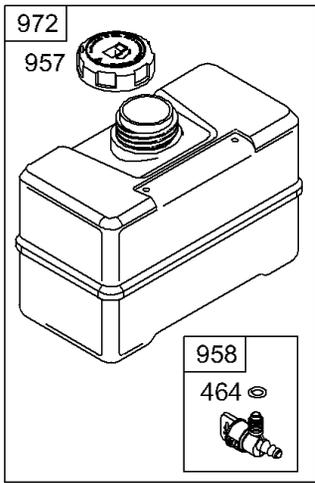


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## Controls, Fuel Tank Group, Governor Springs

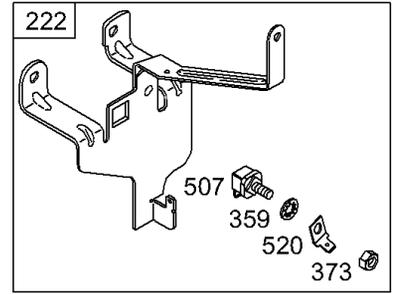
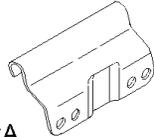
REF NO	PART NO	QTY	DESCRIPTION
98A	493280		KIT-IDLE SPEED -(Idle Speed)
182	495664		BRACKET, Fuel Tank -(Upper)
182A	694592		BRACKET-FUEL TANK -(Lower Pressure to Open)
187	691050		LINE, Fuel -(Cut To Required Length)
187A	497029		LINE, Fuel -(Molded)
188	691693		SCREW -(Control Bracket)
209	263054		SPRING, Governor -Used Before Code Date 97042800
209	692136		SPRING-GOVERNOR -(Yellow) -Used After Code Date 97042700
209A	260723		SPRING, Governor -Used Before Code Date 94090100
210	691370		STRAINER, Fuel
212	262970		LINK, Throttle -(Governor Control Lever To Throttle Shaft) -Used Before Code Date 94090100
212	691853		LINK, Throttle -(Governor Control Lever To Throttle Shaft) -Used After Code Date 94083100
212A	691854		LINK, Throttle -(Governor Control Lever To Linkage Lever)
222	694182		BRACKET, Control
222A	691480		BRACKET, Control -Used After Code Date 97042700
222A	497076		BRACKET, Control -Used Before Code Date 97042800
222C	499722		BRACKET, Control -Used Before Code Date 97042800
222C	691478		BRACKET, Control -Used After Code Date 97042700
222B	693606		BRACKET, Control -Used Before Code Date 97042800
227	692143		LEVER, Governor Control -(Short Lever)
227A	496253		LEVER, Governor Control -(Long Lever)
232	691846		SPRING/LINK, Governor -Used Before Code Date 94090100
232	691848		SPRING/LINK, Governor -Used After Code Date 94083100
240	394358S		FILTER-FUEL
265	691024		CLAMP, Casing
267	690804		SCREW -(Casing Clamp)
268	691025		CASING, Control Wire -(Cut To Required Length)
269	691026		WIRE, Control -(Cut To Required Length)
270	691027		NUT -(Control Wire Casing)
271	691028		LEVER, Control
356	691408		WIRE, Stop -(Jumper Wire)



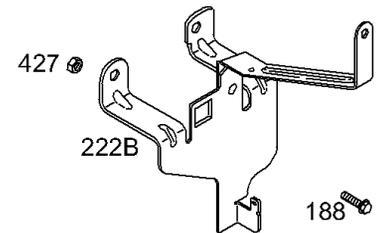
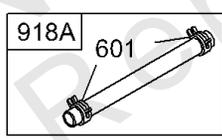
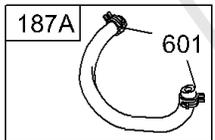
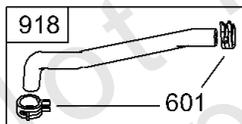
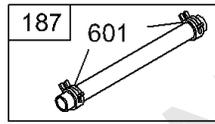
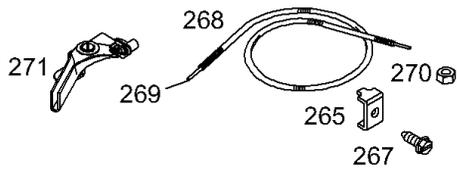
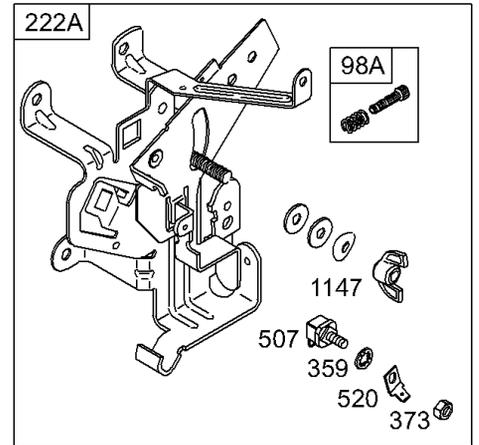
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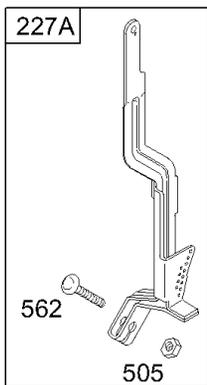
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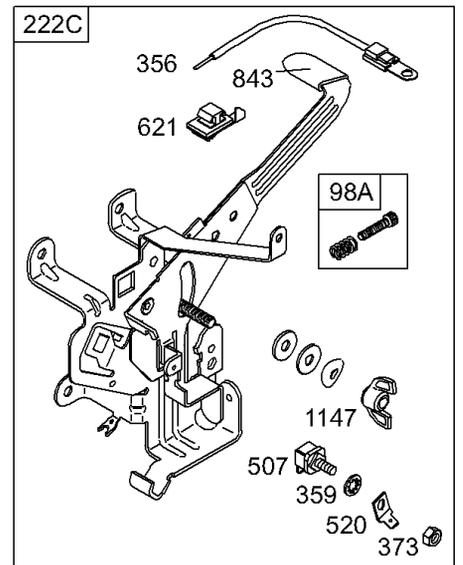
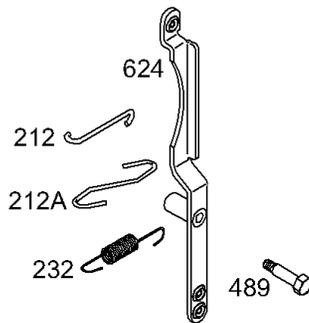
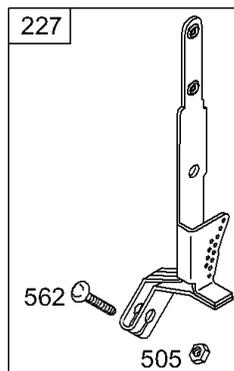
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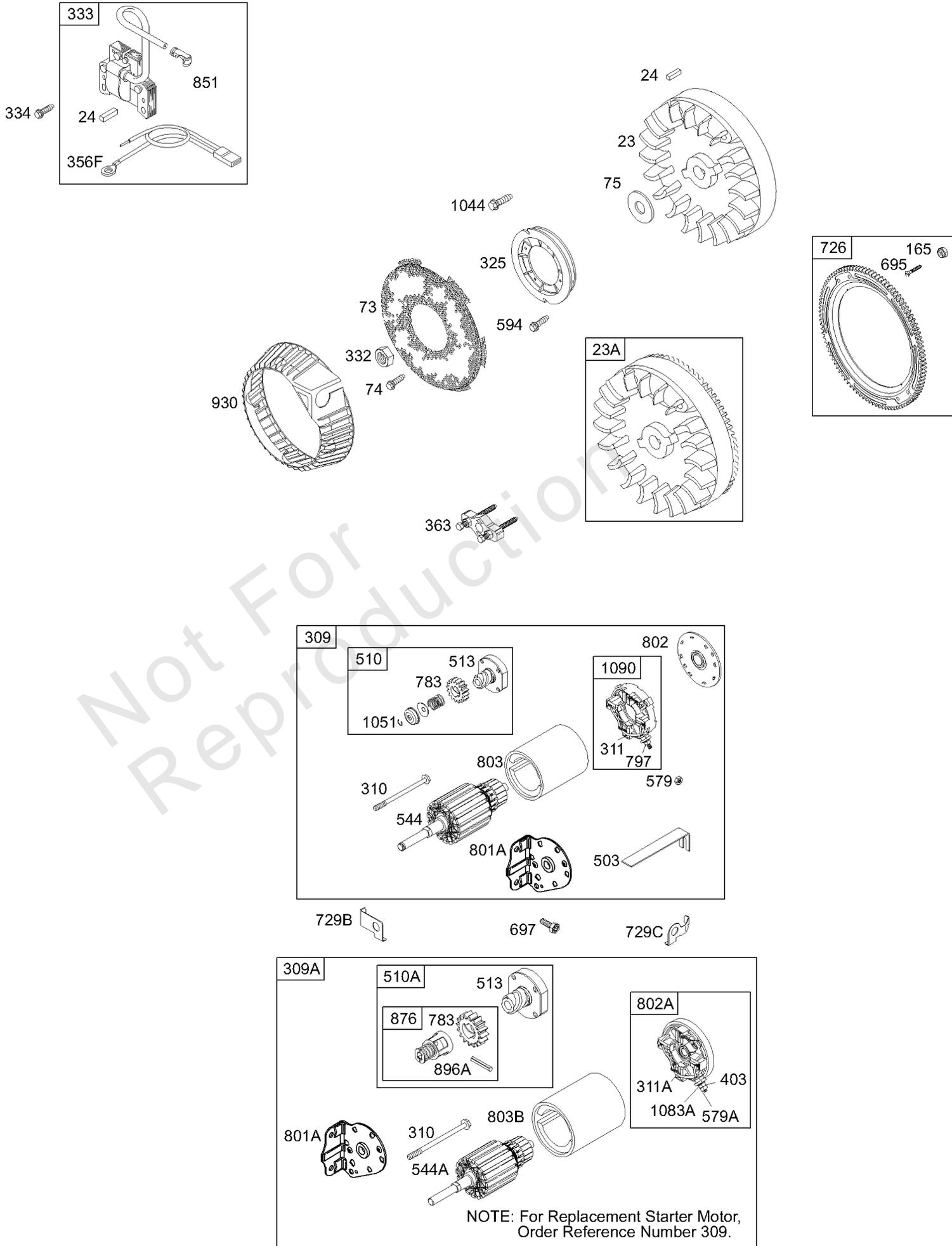


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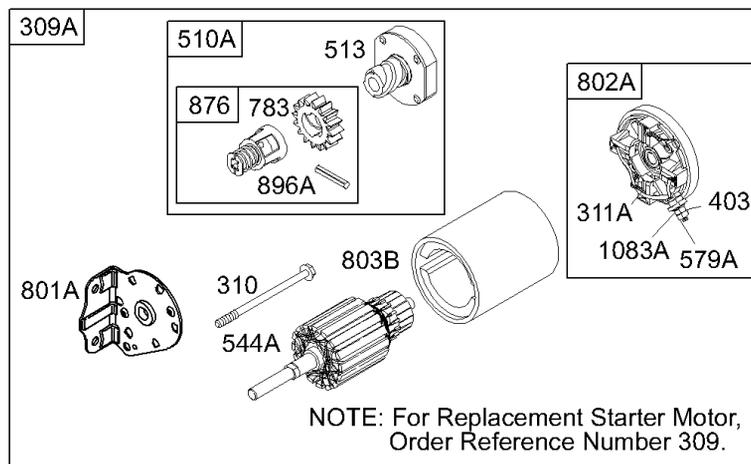
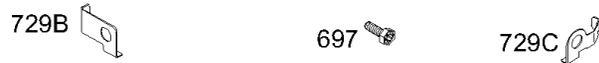
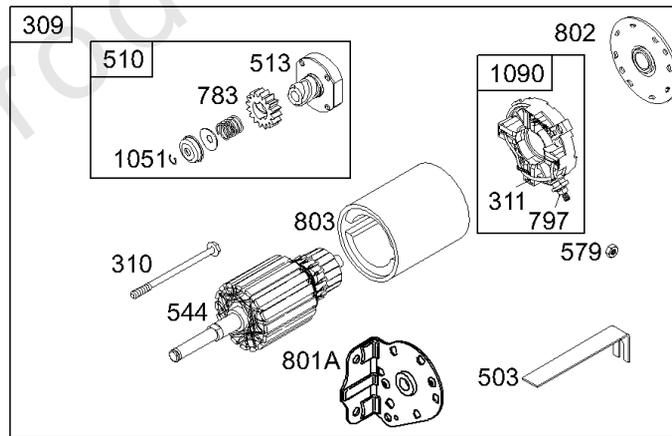
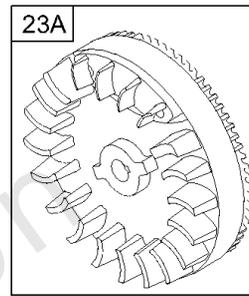
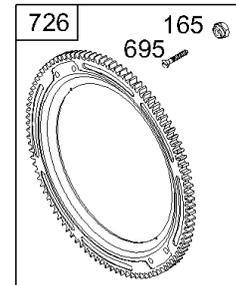
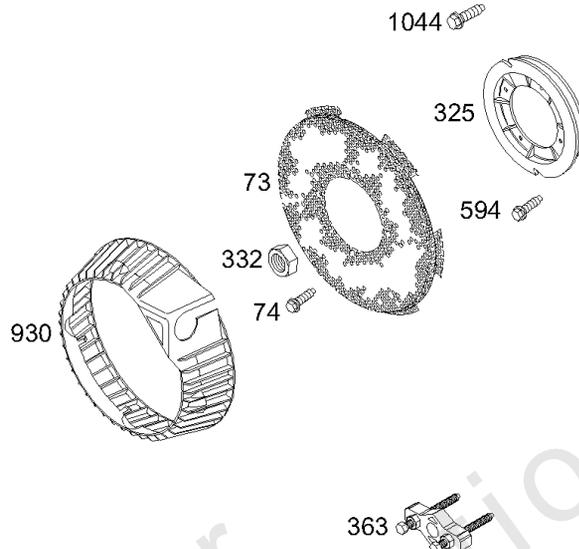
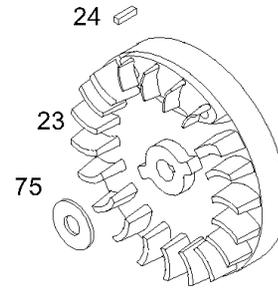
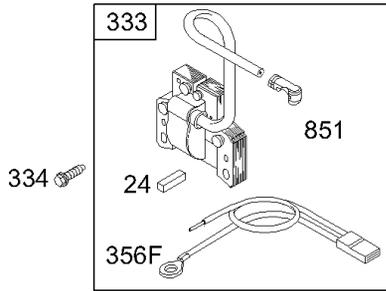
## Controls, Fuel Tank Group, Governor Springs

REF NO	PART NO	QTY	DESCRIPTION
359	691077		WASHER -(Ground Terminal)
360	691105		LOCKNUT -(Fuel Tank Bracket)
367	691058		SCREW -(Wire Clip)
373	691612		NUT -(Ground Terminal)
385	691673		SCREW -(Fuel Pump)
387	692026		PUMP, Fuel
404	691691		WASHER -(Governor Crank)
427	690355		NUT -(Control Bracket)
464	691898		SEAL, O-Ring -(Fuel Shut-off Valve)
489	691776		SCREW -(Linkage Lever)
505	691251		NUT -(Governor Control Lever)
507	691972		INSULATOR
520	691084		TERMINAL, Ground
562	691119		BOLT -(Governor Control Lever)
601	95162S		CLAMP, Hose
614	691620		PIN, Cotter
616	691405		CRANK, Governor
621	692310		SWITCH, Stop
624	691415		LEVER, Linkage
674	690708		SCREW -(Fuel Tank Bracket)
674A	691058		SCREW -(Fuel Tank Bracket)
729A	690430		CLIP, Wire -(Oil GARD Kit)
843	691322		SLEEVE, Lever -(Control Bracket)
918	497457		HOSE, Vacuum -(Molded)
918A	393815		HOSE, Vacuum -(Cylinder To Impulse Pump)(Cut To Required Length)
957	493988S		CAP, Fuel Tank -(Plastic)
958	698182		VALVE, Fuel Shut Off
972	691993		TANK, Fuel
1147	690355		NUT -(Control Bracket)
1200	691690		STUD -(Fuel Tank Bracket)



## Electric Starter, Flywheel Group

REF NO	PART NO	QTY	DESCRIPTION
23	690615		FLYWHEEL -(Rewind Start)
23A	691354		FLYWHEEL -(Electric Start)
24	222698S		KEY, Flywheel
73	691754		SCREEN-ROTATING
74	691627		SCREW -(Rotating Screen)
75	690582		WASHER -(Flywheel)
165	693148		NUT -(Ring Gear)
309	693054		MOTOR, Starter -(3 5/8) (Aluminum Ring Gear)
309A	-----		Motor-Starter -(For Replacement Starter Motor, Order Reference 309)
310	690323		SCREW -(Starter Motor)
311	497608		SET, Brush
311A	395538		SET, Brush -(3 5/8 Housing)
325	691903		PULLEY, Rope Starter
332	693899		NUT -(Flywheel)
333	398811		ARMATURE, Magneto -(Magnetron Ignition)
334	691061		SCREW -(Magneto Armature)
356F	398808		WIRE-STOP -(Cut To Required Length)
363	19165		PULLER, Flywheel
403	690288		WASHER -(End Cap)
503	691532		STRAP-STARTER
510	497606		DRIVE, Starter
510A	495878		DRIVE, Starter -(3 5/8 Housing)
513	692024		CLUTCH-DRIVE
544	692034		ARMATURE, Starter -(3 5/8 Housing)
544A	390837		ARMATURE, Starter -(3 5/8 Housing)
579	690129		NOZZLE, Carburetor -(Starter Cable)
579A	691626		NUT -(Starter Cable)
594	691692		SCREW -(Rope Starter Pulley)
695	693109		SCREW -(Ring Gear)
697	690372		SCREW -(Starter Motor) (Drive Cap)
726	399676		GEAR, Ring -(Aluminum)
729B	224723		CLIP, Wire -(Starter Motor)
729C	691224		CLIP, Wire -(Starter Motor)



## Electric Starter, Flywheel Group

REF NO	PART NO	QTY	DESCRIPTION
783	693059		GEAR, Pinion -(Aluminum Ring Gear Only)
797	693167		NUT -(Brush Retainer)
801A	691283		CAP-DRIVE
802	691286		CAP-END
802A	395537		CAP, End -(3 5/8 Housing)
803	693757		HOUSING, Starter -(3 5/8 Housing)
803B	398159		HOUSING, Starter -(3 5/8 Housing)
851	493880S		TERMINAL-SPARK PLUG
876	495877		DRIVE, Starter -(4 3/8 Housing)
896A	691641		PIN, Drive Retainer
930	691904		GUARD, Rewind
1044	691627		SCREW -(Flywheel)
1051	691265		RING, Retaining
1083A	690958		NUT -(End Cap)
1090	691293		RETAINER-BRUSH

## Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
-----			No engine replacement. Repair engine with individual parts.
	497538	1	Replacement Short Block
-----			Top No-Load Speed: 3800 -Trim: 01
-----			Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.

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